

## LDPE REPSOL ALCUDIA 2221FG

The grade REPSOL ALCUDIA 2221FG is a low density polyethylene grade, produced by high pressure autoclave technology, suitable for thin blown film applications. This material offers easy processability and good balance of mechanical and optical properties. It contains antioxidant, slip (500 ppm) (erucamide), and antiblock (850 ppm) additives.

### Applications

- Thin pouches.
- General packaging film.

Recommended melt temperature range from 150 to 180°C. Processing conditions should be optimised for each production line.

PROPERTIES	VALUE	UNIT	TEST METHOD
<b>General</b>			
Melt Flow Rate (190°C, 2.16kg)	2.1	g/10 min	ISO 1133
Density at 23°C	922	kg/m <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Dart drop (F <sub>50</sub> )	100	g	ISO 7765-1
Tear resistance (Elmendorf) (MD/TD)	500 / 300	cN	ISO 6383-2
Tensile stress at break (MD/TD)	26 / 20	MPa	ISO 527-3
Elongation at break (MD/TD)	350 / 600	%	ISO 527-3
Coefficient of friction (Dynamic)	0.1	-	ISO 8295
Gloss (45°)	85	-	ASTM D-2457
Haze	7	%	ASTM D-1003
<b>Others</b>			
Vicat softening temperature (load 10 N)	95	°C	ISO 306

40 µm thickness film, blow up ratio 2.5:1

The grade REPSOL ALCUDIA 2221FG complies with the European Directives regarding materials intended for contact with foodstuffs. The product mentioned herein is not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications. For further information, please contact our Technical Service and Development Laboratory or our Customer Care Service.

### Storage

The grade REPSOL ALCUDIA 2221FG should be stored in a dry atmosphere, on a paved, drained and not flooded area, at temperatures under 50°C and protected from UV radiation. Storage under inappropriate conditions could initiate degradation processes or undesired migration of additives included in its formulation which may have a negative influence on the processability and properties of the transformed product.

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